



# SUPPLIER TERMS AND CONDITIONS

General Terms and Conditions	
QA 1	Machining suppliers must furnish inspection report, certificate of conformance and as applicable material and processing certifications for the parts, they submit to Alco Mfg.
QA 2	Alco Mfg. requires approval of the products, procedures, processes and equipment used on Alco Mfg. product.
QA 3	Alco Mfg. requires evidence of the qualifications of the personnel working on Alco Mfg.'s Product.
QA 4	All information in the contract must be held in confidence by the supplier and no third party request for information will be authorized unless instructed in writing by an Alco Mfg. representative. When ITAR and/or government rated data is noted on the purchase order, the US government restrictions must be followed. If you have any questions concerning ITAR or government rating notify the company buyer. All concerns must be answered prior to you accepting this order. All documents to be retained for 10-year min unless extended retention is required by Alco Mfg. or its customers.
QA 5	Manufactures or machining suppliers must have a quality system in compliance to AS9003, AS9100, or ISO9001; Alco Mfg. may make conditional exceptions based on supplier survey information or applicable customer requirements.
QA 6	<b>Processing suppliers</b> must furnish processing certifications to Alco Mfg. purchase order requirements, and shall not process any parts for which they are not certificated or approved. Acceptable quality system requirement are AC7004, ISO9001, or AS9100; Alco Mfg. may make conditional exceptions based on supplier survey information or applicable customer requirements. Supplier must have the ability to ensure the adequacy of the special-process provided and provide Alco Mfg. the required documentation per purchase order requirements.
QA 7	<b>Material suppliers</b> must furnish material certifications to Alco Mfg. purchase order requirements, and shall not supply material for which they are not certificated or approved. When noted on our purchase orders, raw material supplied must be USA domestic material. Acceptable quality system requirements are ISO9001, AS9100 or AS9120; Alco Mfg. may make conditional exceptions based on supplier survey information or applicable customer requirements. The Supplier must have the ability to ensure the adequacy of the product provided and provide Alco Mfg. the required documentation per purchase order requirements.
QA 8	<b>Machining and Manufacturing suppliers QA 1, QA 4, QA 5</b> are applicable. The Supplier must have the ability to ensure the adequacy of the product provided to Alco Mfg. and provide the required documentation per purchase order requirements.
QA 9	<b>Calibration and Testing suppliers</b> must furnish calibration/test reports to Alco Mfg. purchase order requirements, and be traceable to the specific equipment or item for which they are calibrating or testing, traceability to NIST and/or other national or international standards must be supplied. ISO9001, ISO 17025, Nadcap testing, ANSI Z540, and/or Navlap accreditation will be the quality system requirements; Alco Mfg. may make conditional exceptions based on supplier survey information or applicable customer requirements.

All suppliers must comply with the General Terms and Conditions according to the commodity supplied. Additional Quality clauses will be noted on the Purchase Order as applicable.